



PRO SMOKED WALNUT PREMIUM

GRADING DESCRIPTION

Structure	Brushed
Gloss	3 ± 1
Colour variation	Natural wood variation is accepted, colour variation between batches as well Amount of variation: 
Fresh knots	Small knots allowed, no open gaps Amount of knots: 
Cracked filled knots	Not allowed
Sapwood	Allowed
Flake	No open flake
Natural features: dark lines, mineral, deflected grain,...	Limited, accepted in 10% of cases
Cracks	Light cracks are allowed when sealed with lacquer
Insect hole	Not allowed
Blue/yellow stain	Not allowed
Machine marks	Not allowed
Jointing	Joints are allowed, maximum 2 joints per plank
Slicing	Quarter and crown cut
Length/width tolerance	Maximum of 0.1 mm in ambient humidity of 60%

THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED

